F-SERIES WHEEL LOADERS 721F I 821F I 921F





TIER 4
FINAL
EU STAGE IV

FASTER, FUEL EFFICIENT



EXPERTS FOR THE REAL WORLD SINCE 1842

- 1842 Case is founded.
- 1869 The first Case portable steam engine road construction is born!
- 1958 The first Case 4-WD wheel loader, the W9, is introduced.
- 1969 Case begins skid steer loader production.
- 1998 Ride control on loader backhoes and skid steer loaders: another Case first. From 1998 Case Wheel Loaders run FPT engines, leaders in industrial engine technology.
- The exclusive mid-mounted Cooling Cube in Case wheel loaders means clean engine, reliability and massive bucket payloads.

HERITAGE A TRADITION OF INDUSTRY FIRSTS



- **2011** The first wheel loaders with SCR engine technology and Proshift transmission lead to faster cycles and fuel economy.
- **2012** Case completes its Tier 4i (EU Stage IIIB) wheel loader range: once again, the first in the industry.
- 2015 Case wheel loaders achieve Tier 4 Final / EU Stage IV emissions standards.





HIGH EFFICIENCY

with no EGR or particulate filter

The engine was developed and manufactured by our award winning sister company FPT Industrial, which produces over 500,000 engines per year and powers world record winners.

The in-house design leverages advanced technologies developed for commercial vehicles and agriculture, and introduces specific tailored solutions for off-road applications.

The NEF N67, with 6 in-line cylinders and a 6.7 litre displacement, is designed to offer both fuel efficiency and reliability with plenty of power available.

- The air intake flow is increased by a turbocharger with air-to-air cooling.
- The multiple injection delivers best-in-class high torque performance at low rpms.
- No EGR valve is used: 100% fresh air is taken for combustion without DPF and no extra cooling system is needed.

Our engine technology is so reliable that it is trusted by the French Sea Rescue service for their boats: what better guarantee could you wish for?







LOW EMISSIONS

without particulate filter

With HI-eSCR after-treatment, FPT technology meets EU Stage IV (Tier 4 final) emissions standards, a big step towards cleaner air. With this system, fewer components are involved, engine oil quality is not compromised and there is no need for a particulate filter (DPF) or

additional cooling. This allows for a very compact engine compartment, resulting in excellent rear visibility. In addition, the maximum temperature reached by HI-eSCR is 500°C, 200°C below the maximum temperature of a particulate filter.

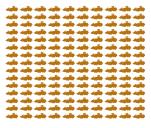




1996: EU Stage I US Tier 1



2011: EU Stage IIIB US Tier 4 interim



2015: EU Stage IV US Tier 4 final

It would take six months for a Tier 4 Final wheel loader with Hi-eSCR technology to produce the particulate and NOx emissions that a Tier 1 wheel loader would produce in one day.

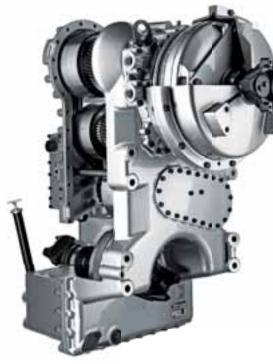
F-SERIES

WHEEL LOADERS











HIGH EFFICIENCY

ProShift transmission

ProShift transmission provides on average 1,5 litre/hour fuel saving and up to 20% faster cycle time. This is the result of three premium features:

1. 5-speed transmission

The 5 speeds allow to always work at lower rev's compared to 4-speed transmission. Lower rev's result in lower fuel usage.

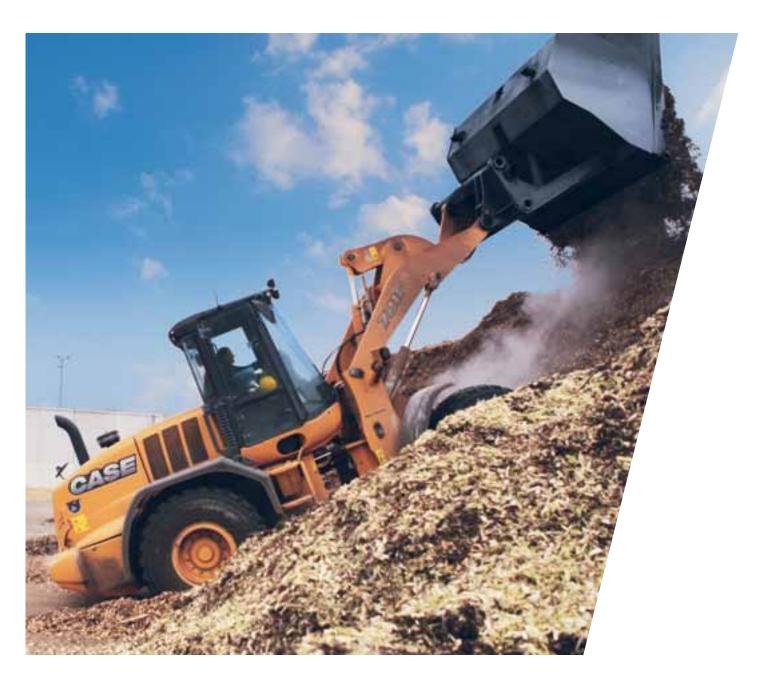
When the ECO mode is selected not only the engine gives priority to fuel efficiency but also the transmission shifts at lower rev's in order to increase fuel efficiency and noise emission.

2. Torque Converter Lock-up

Wheel loaders continuously shift gears and every time diesel saving is achieved with:

- Torque converter lock-up that kills viscous losses from 2nd up to 5th gear
- Engine de-rating during gear shifts that kills torque peaks in the clutch and contributes to lower fuel usage

PROSHIFT TRANSMISSION GO FASTER, STAY EFFICIENT



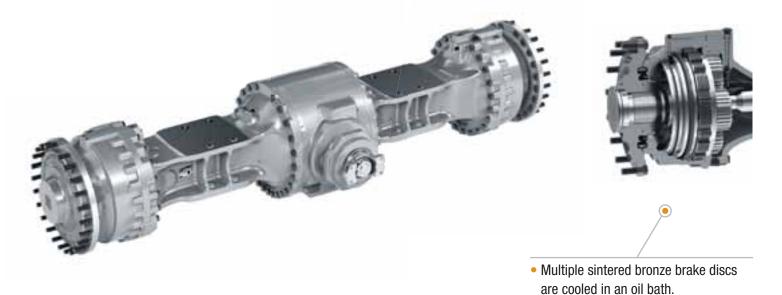


EASY TO USE

Intelligent clutch cut off with power inch

3.Power inch

With Power Inch, positioning the loader is as smooth as with a hydrostatic transmission, with the added advantage of massive pushing power delivered by the torque converter. This also prevents rolling back on slopes.





HIGH RELIABILITY

Case heavy-duty axles

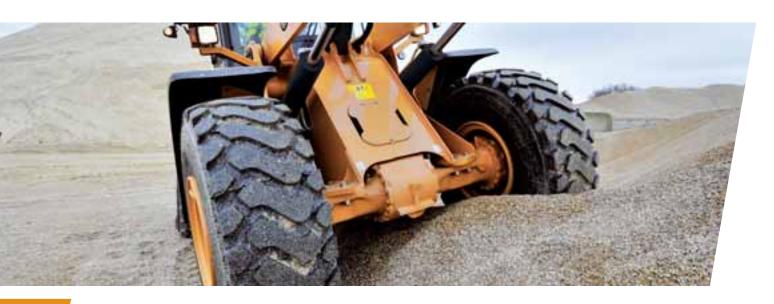
The heavy-duty axles are tougher, bigger and easier to service thanks to the 3-piece housing design. Wet multiple disc brakes, made of resistant sintered bronze, are located in each wheel hub. Our heavy-duty axles are engineered to support L5 or solid tyres for very abrasive environments. Solid tyres can be factory fitted.

 Metal face seals are more resistant to water, fine debris and low

temperatures.

A higher value results from:

- 20-30% lower tyre wear because of no slippage between the wheels;
- reduced fuel consumption because there is no friction in the differential
- reduced downtime for maintenance because of fewer moving components with open differentials.



AXLES AND DIFFERENTIALS

WHEN EFFICIENCY MEETS PRODUCTIVITY





COST SAVINGS

100% auto lock differential

With open differentials, no friction is applied to reduce wheel slip. As a result, there is less tyre wear and lower energy losses.

With the 100% Auto-lock, 100% of the available torque is transmitted to the wheels to provide maximum tractive effort.

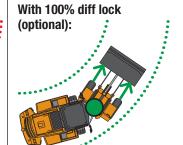


Taking a curve on solid ground

With limited slip differential:

Automatic slip limited engagement

- Internal losses and wind up
- Increased tyre wear



No engagement (open diff)

- No energy loss
- Less tyre wear

Loading on soft ground

With limited slip differential:



- 70% tractive effort transmitted to the wheels
- automatic engagement

With 100% diff lock (optional):



- 100% tractive effort transmitted to the wheels
- automatic or manual engagement

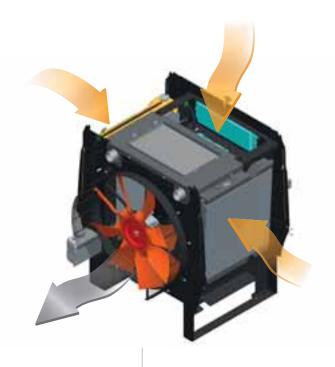


HIGH RELIABILITY

Case cooling cube

The unique design of the CASE cooling cube, with five radiators mounted to form a cube instead of overlapping, ensures a constant flow of fresh and clean air from the sides and from the top, to maintain constant fluid temperatures.

The cube structure provides easy access to radiators for a more effective cleaning and serviceability: additional cleaning can also be easily done manually, with separate access to each radiator.





CASE COOLING CUBE THE ANTI-CLOGGING SOLUTION



SUPERIOR COOLING EFFECTIVENESS

Heavy-duty cooling

Handling fertilizer, cereals, animal feed or other materials indoors usually leads to radiator clogging. Case's solution is the Heavy-duty Cooling option, which features:

- · Extra thin inlet grille that stops bigger particles
- Sealed radiator covers that ensure the cooling air is 100% filtered
- Wide core radiators increase self cleaning with the reversible fan and prevent clogging.

Available on 721F Waste Handler model and customisable on other models.



HEAVY-DUTY GRILLE OUTSIDE

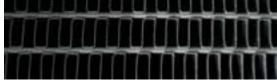


Heavy-Duty



Standard

HEAVY-DUTY COOLERS INSIDE



Heavy-Duty



Standard

Designed for dusty environment

The cooling system is mounted behind the cab, far from the rear bumper of the machine and from the ground: away from the dust.

MAIN REASONS

TO CHOOSE THE F-SERIES



FAST CYCLES

ProShift transmission option reduces cycle times significantly thanks to the torque converter lock-up and the 5 speeds available.



HIGH EFFICIENCY

Don't be surprised to see your fuel usage dramatically lower by, from 2 to 7 liters per hour, compared to other technologies.

With Hi-eSCR and the Proshift option you will avoid significant energy

losses and costs.





HIGH RELIABILITY

- Heavy-duty axles
- 100% differential lock
- Unique cooling package



SAFE AND EASY MAINTENANCE

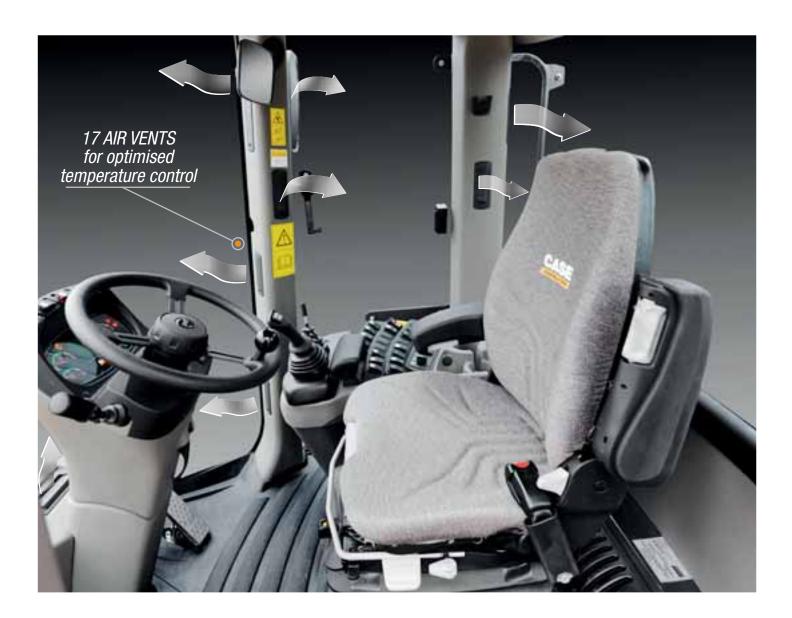
The rear mounted engine below the electric easy-to open hood is accessible at ground level. Grouped drains rationalise maintenance operations.



COMFORTABLE AND SAFE CAB

- ROPS/FOPS level 2
- Pressurised cab
- Wider glazed area for unbeatable visibility
- Spacious cab







COMFORTABLE AND SAFE CAB

Wider and well protected cab

- Our reinforced cab guarantees protection against roll over (ROPS) and falling objects (FOPS).
- Our cab is also certified P2 level according to European Standards EN143, which means that 94% of airborne particles are filtered. When working in particularly tough conditions, additional pressurisation and particle filtration can be fitted.
- On Waste Handler models windshield guards, provide protection from falling pieces of solid waste.
- The CASE Cab is 2.06 m³ and 1.64 m wide: it is the widest cab in the industry
- The air suspended seat features a high back design and lumbar adjustment, a saving grace during long working days. It includes seat heaters which warm up cold winter mornings.

CAB COMFORT RULES





HIGH VISIBILITY

Wide glazed surfaces and curved engine hood

You'll feel more confident and work faster with the great all-round visibility provided by the very low shape of the curved rear hood and the ample glazed surfaces.



COMFORTABLE AND SAFE CAB

Low engine vibrations

- The rear mounted engine is far from the cab, further enhancing operator comfort.
- Engine noise and vibrations are reduced by the 3-step injection: pre-, main- and postinjection.

F-SERIES

WHEEL LOADERS









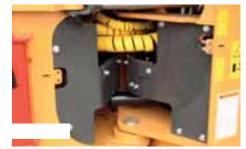












721F ADDITIONAL OPTIONS HEAVY DUTY PROTECTION





HIGH RELIABILITY

A full range of protecting guards

To make your wheel loaders last longer in the toughest conditions, Case offers a full package of 16 guards that you can select depending on the mission of each of your machines (on request on other models). Less maintenance, more uptime.



SAFE WITH FLAMMABLE MATERIALS

With Hi-eSCR system

Handling wood, green waste and other flammable materials can be dangerous, especially outdoors. AdBlue sprayed directly in diesel exhaust reduces fire ignition risks. In addition, the maximum temperature of HI-eSCR is 500°C, 200°C less than the maximum temperature of a particulate filter.



The layout of the components under the hood is optimised and results in easier maintenance.



Hood opening and battery on/off switches. In case of flat battery, hood can be opened externally with Remote jump start



Grouped drains for clean and quick oil changes



SAFE AND EASY MAINTENANCE

Ground level serviceability

One-piece electric hood

The positioning of the engine at the rear and the easy-to-open electric hood provide fast access to the service points. Jumper cables are available as standard for jump starting the engine if the battery is low.

· Grouped service points

Don't be surprised if you don't see any safety handrails around the hood or steps behind the rear wheels, all service points are easily accessible at ground level. You can do a fast visual check of the hydraulic and transmission oil levels. The three drains are grouped together on the left side, so that fluids are easy and quick to replace.

Greater safety

All the main service points are easily accessible from the ground, so you can carry out your daily maintenance safely and efficiently.

MAINTENANCE AND TELEMATICS FAST AND EASY



THE SCIENCE BIT

The Case SiteWatch telematics system uses a high-tech control unit mounted on each machine to collate information from that machine and from GPS satellites. This data is then sent wirelessly through the mobile communication networks to the Case Telematics Web Portal.

SiteWatch: centralised fleet control benefits at your fingertips

Neasure your true asset availability and optimise it

- Eliminate the "phantom fleet": SiteWatch allows to identify spare units or under loaded machines on each site.
- Become able to reallocate units where they are more needed.
- Forward Maintenance Planning is easier since the actualised working hours are always available.
- Extend the benefits of SiteWatch to the rest of your fleet: SiteWatch can be installed on the units of other brands as well.

Challenge your Total Cost of Ownership!

- Being able to compare the fuel usage of different machine types will allow you choose the right equipment.
- Save on transport costs with planned and grouped maintenance tasks.
- Peace of mind, optimised uptime and lower repair costs: with preventive maintenance you can for example be alerted if the engine needs to be serviced and avoid a disruptive breakdown.
- Be able to compare your asset Return On Investment on different sites.
- Your equipment is used only during working hours. You can set up alerts so that you know if it is in use during the weekend or at night.
- Integrate with the programmed maintenance package, so that you can be sure every machine is at the right place at the right time.

More Safety, Lower Insurance Premium

- Keep thieves away: dissuade them from attacking your asset because it is geo-localised. SiteWatch is hidden so that thieves can't find it quickly.
- Your fleet is used only where you decide. You can define a virtual fence and receive an email when a machine exits that perimeter.









SPECIFICATIONS

ENGINE	721F	821F	921F
FPT engine	N	IEF N67	
Cylinders		6	
Displacement (I)	_	6,7	
Air intake	_ Turbocharger w	ith air-to-air coo	ling.No EGR
	valve is used: 0	nly fresh air is ta	aken for
	combustion and	l no extra coolin	g system is
	needed.		
Injection	_ Common Rai	l Multiple Injection	on.
After Treatment System	HI-eSCR (DOC + SCR).		
Emission level	Compliant with EU Stage IV and US		
Tier IV Final.			
Max. power (kW)		172	190
Max. power (hp)		230	255
(@rpm)	_ 2000	1800	1600
SAE J1995/ISO 14396			
Max. torque (N.m)	_ 950	1184	1300
(@rpm)	_ 1300	1300	1300
SAE J1349			

TRANSMISSION

Proshift: 5-speed powershift Lock-up clutch eliminates tor from second gear up to fith grower inch	que converter lo ear.	luching dependii	ng
Forward 1 (km/h)	17	6.6	6.4
Forward 2 (km/h)	13	11	11
Forward 3 (km/h)	19	17	17
Forward 4 (km/h)	30	26	26
Forward 5 (km/h)	40	40	40
Reverse 1 (km/h)		7	7
Reverse 2 (km/h)	14	12	12
Reverse 3 (km/h)	31	28	28
4-Speed powershift			
Intelligent Clutch Cut Off (ICC)	0)		
Forward 1 (km/h)		7	7
Forward 2 (km/h)	13	12	12
Forward 3 (km/h)	25	23	23
Forward 4 (km/h)	37	37	36
Reverse 1 (km/h)	8	7	7
Reverse 2 (km/h)	13	13	13
Reverse 3 (km/h)	26	25	25

AXLES AND DIFFERENTIAL

Rear axle total oscillation	24°
A-Choice	Heavy duty axles with open differentials and
	automatic. 100% lock system on the front
	differential. 100% tractive effort on soft ground,
	no wheel slip, less tire wear.
B-Choice	Standard axles with limited slip differentials
	front and rear 73% tractive effort on soft
	ground.

TYRES

Tyres 20.5R2	5 23.5R25	l 23.5R25
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BRAKES	721F	821F	921F
Service brake	Maintenance f wet 4-wheel d	ree, self-adjustir isc brakes.	ng
Brake disc area (m²/hub) Parking brake	-	∣0.39 ive brake all fou ally stopped whe	
Disc brake area (cm²)	-	82	
HYDRAULICS			

Valves	Rexroth Closed- Main valve with	,	sing hydraulic.
Steering	The steering orb	itrol hydraulicall	y is actuated
A. Leavelle Constitution	with priority valv		
Automatic functions	Bucket Return-t	o-dig, Boom Ret	urn-to-travel,
	Boom Auto-lift.		
Control type	Pilot control with	n single joystick	or two levers.
Type of pump	Tandem Variable	e displacement p	ump.
(I/min)	. 206	240	282
(@rpm)	2000	2000	2000

AUXILIARY HYDRAULIC CIRCUIT

Max flow (I/min)	260	260	260
Max pressure (bar)	224	224	224

SERVICE CAPACITIES

Fuel tank (I)AdBlue tank	1 246	l 288	1 288
(permanently heated			
by engine coolant) (I)	41.3	41.3	41.3
Cooling system (I)	28	30	30
Engine oil (I)	13	13	13
Hydraulic oil tank (I)	91	91	91
Total hydraulic system oil (I)	180	180	200
Front and Rear Axles (I)	35 + 35	40 + 40	42 + 40
Transmission oil (I)	34	34	34

CAB PROTECTION

Protection against	
falling objects (FOPS)	ISO EN3449
Protection against	
roll over (ROPS)	ISO EN13510

SOUND AND VIBRATION

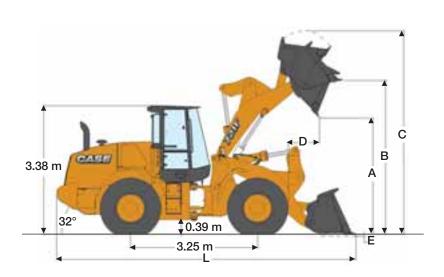
In the cab - LpA (dB)	70	70	70
(ISO6395/6396/3744)			
Outside - LwA (dB)	103	104	104
(ISO6395/6396/3744)			
Vibrations	Operator 's seat r	neets the criteria	of ISO
	7096:2000. The v	ibrations transmi	tted do not
	exceed 0.5 m/s ²		

ELECTRICAL SYSTEM

24V. Batteries 2 x 12V.	
Alternator (A)	65

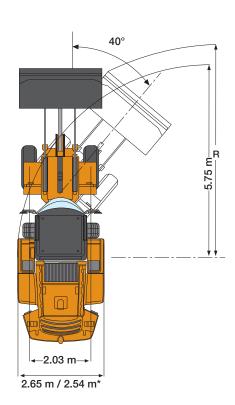
SPECIFICATIONS

721F GENERAL DIMENSIONS



LOADER SPEED

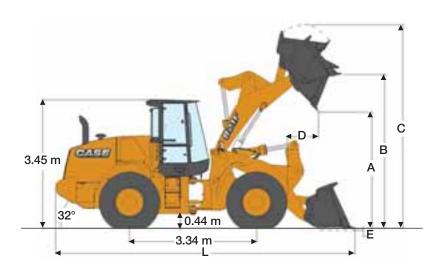
Raising time (loaded)	5.2 sec
Dump time (loaded)	1.2 sec
Lowering time (empty, power down)	2.5 sec
Lowering time (empty, float down)	2.4 sec

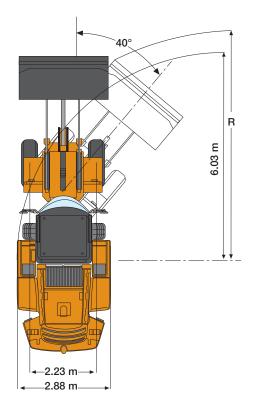


* with narrow tyres

	Z-BAR buckets			XR buckets				XT buckets			
721F		2.7	m³	2.4 w/			m³ eket		m³ QC	2.4 w/	m ³ QC
		edge	teeth	edge	teeth	edge	teeth	edge	teeth	edge	teeth
Volume, heaped (SAE)	m³	2.7	2.7	2.4	2.4	2.7	2.7	2.4	2.4	2.4	2.4
Volume at 110% fill factor	m³	3.0	3.0	2.6	2.6	3.0	3.0	2.6	2.6	2.6	2.6
Bucket Payload	kg	5440	5369	5299	5325	4533	4464	4385	4409	4924	4946
Maximum material density	tonnes/m ³	2.0	2.0	2.2	2.2	1.7	1.7	1.8	1.8	2.1	2.1
Bucket outside width	m	2.73	2.73	2.47	2.47	2.73	2.73	2.47	2.47	2.47	2.47
Bucket weight	kg	1237	1344	1656	1619	1237	1344	1656	1619	1627	1590
Tipping load - straight	kg	12435	12292	11356	11405	10419	10280	10129	10177	11280	11326
Tipping load - Articulated at 40°	kg	10881	10738	10599	10649	9066	8927	8770	8818	9847	9893
Breakout force	kg	14236	12885	12185	11284	14160	12817	12040	11151	12016	11193
Lift capacity from ground	kg	13607	13480	13419	13462	11302	11177	11072	11115	13096	13111
A - Dump height at 45° at full height	m	2.93	2.86	2.82	2.74	3.33	3.26	3.21	3.14	2.77	2.69
B - Hinge pin height	m	3.98	3.98	3.98	3.98	4.37	4.37	4.37	4.37	4.16	4.16
C - Overall height	m	5.52	5.52	5.51	5.51	5.91	5.91	5.90	5.90	5.67	5.66
D - Bucket reach at full height	m	1.13	1.21	1.28	1.36	1.13	1.21	1.28	1.36	1.27	1.36
E - Dig depth	cm	7.4	7.4	6.2	6.7	7.6	7.7	6.5	6.9	21	21.3
Overall length without bucket	m	6.53	6.53	6.53	6.53	6.85	6.85	6.85	6.85	6.52	6.52
L - Overall length with bucket on the ground	m	7.65	7.76	7.83	7.95	7.65	7.76	8.18	8.30	8.12	8.24
R - Turning radius to front corner of the bucket	m	6.3	6.4	6.3	6.3	6.5	6.5	6.5	6.5	6.2	6.3
Bucket rollback in carry position	0	43	43	38	38	41	41	36	36	58	58
Dump angle at full height	0	55	55	61	61	55	55	61	61	54	54
Machine operating weight with XHA2 (L3) tyres	kg	14225	14532	14844	14807	14644	14751	15063	15026	14915	14878
Machine operating weight with X-mine D2 (L5) tyres	kg	14924	15231	15543	15506	15343	15450	15762	15725	15614	15577

821F GENERAL DIMENSIONS





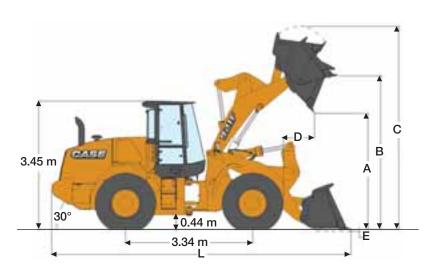
LOADER SPEED

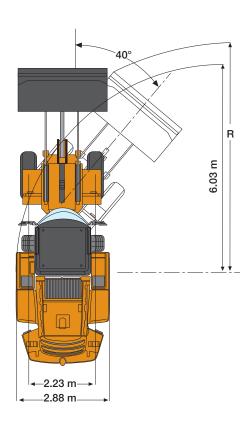
Raising time (loaded)	6.2 sec
Dump time (loaded)	1.2 sec
Lowering time (empty, power down)	2.9 sec
Lowering time (empty, float down)	2.5 sec

		Z-BAR buckets				XR buckets			
821F		3.4	m³	3.2	m³	3.2	\mathbf{m}^3	2.8	3 m ³
		edge	teeth	edge	teeth	edge	teeth	edge	teeth
Volume, heaped (SAE)	m³	3.4	3.2	3.2	3.1	3.2	3.1	2.8	2.5
Volume at 110% fill factor	m³	3.7	3.5	3.5	3.4	3.5	3.4	3.1	2.8
Bucket Payload	kg	6146	6268	6184	6295	4878	4970	4968	5123
Maximum material density	tonnes/m³	1.80	1.94	1.93	2.03	1.53	1.60	1.77	2.05
Bucket outside width	m	2.95	2.95	2.94	2.94	2.95	2.94	2.95	2.94
Bucket weight	kg	1550	1460	1520	1430	1520	1430	1366	1276
Tipping load - straight	kg	14203	14465	14284	14523	11366	11562	11547	11889
Tipping load - Articulated at 40°	kg	12293	12536	12367	12590	9756	9941	9936	10246
Breakout force	kg	15076	16133	15473	16676	15721	16953	18032	19496
Lift capacity from ground	kg	17976	18137	18055	18201	13725	13885	13938	14237
A - Dump height at 45° at full height	m	2.94	2.86	2.96	2.88	3.34	3.33	3.50	3.43
B - Hinge pin height	m	4.12	4.12	4.12	4.12	4.56	4.56	4.56	4.56
C - Overall height	m	5.49	5.49	5.45	5.45	5.89	5.89	5.73	5.73
D - Bucket reach at full height	m	1.17	1.13	1.15	1.27	1.26	1.38	1.14	1.26
E - Dig depth	cm	7	5	7	5	14	11	14	11
L - Overall length with bucket on the ground	m	7.94	8.06	7.90	8.03	8.39	8.52	8.23	8.35
Overall length without bucket	m	6.78	6.78	6.78	6.78	7.24	7.24	7.24	7.24
R - Turning radius to front corner of the bucket	m	6.6	6.7	6.6	6.6	6.9	6.9	6.8	6.8
Bucket rollback in carry position	0	44	44	44	44	43	43	43	43
Dump angle at full height	0	55	55	55	55	49	49	49	49
Machine operating weight with XHA2 (L3) tyres	kg	17694	17604	17664	17574	18046	17956	17892	17802
Machine operating weight with X-mine D2 (L5) tyres	kg	18592	18502	18562	18472	18944	18854	18790	18700

SPECIFICATIONS

921F GENERAL DIMENSIONS





LOADER SPEED

Raising time (loaded)	6.2 sec
Dump time (loaded)	1.4 sec
Lowering time (empty, power down)	3.8 sec
Lowering time (empty, float down)	3.1 sec

		Z-BAR	buckets	XR buckets 4.0 m ³		
921F		4.0	m ³			
		edge	teeth	edge	teeth	
Volume, heaped (SAE)	m³	4.0	3.8	4.0	3.8	
Volume at 110% fill factor	m³	4.4	4.2	4.4	4.2	
Bucket Payload	kg	7205	7245	5695	5735	
Maximum material density	tonnes/m ³	1.8	1.9	1.4	1.5	
Bucket outside width	m	2.98	2.98	2.98	2.98	
Bucket weight	kg	1922	1807	1922	1807	
Tipping load - straight	kg	16765	16867	13361	13463	
Tipping load - Articulated at 40°	kg	14409	14491	11389	11471	
Breakout force	kg	17738	18886	18061	19209	
Lift capacity from ground	kg	21587	21735	16739	16887	
- Dump height at 45° at full height	m	2.86	2.86	3.22	3.22	
- Hinge pin height	m	4.12	4.12	4.56	4.56	
- Overall height	m	5.71	5.71	6.15	6.15	
- Bucket reach at full height	m	1.05	1.16	1.19	1.3	
- Dig depth	cm	7	7	14	14	
- Overall length with bucket on the ground	m	7.92	8.07	8.41	8.56	
Overall length without bucket	m	6.78	6.78	7.24	7.24	
- Turning radius to front corner of the bucket	m	6.6	6.7	6.6	6.7	
Bucket rollback in carry position	0	44	44	43	43	
Dump angle at full height	0	50	50	44	44	
Machine operating weight with XHA2 (L3) tyres	kg	20068	19953	20210	20095	
Machine operating weight with X-mine D2 (L5) tyres	kg	20966	20851	21108	20993	





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NOTE: Standard and optional fittings can vary according to the demands and specific regulations of each country. The illustrations may include optional rather than standard fittings - consult your Case dealer. Furthermore, CNH Industrial reserves the right to modify machine specifications without incurring any obligation relating to such changes.

Conforms to directive 2006/42/EC

